

(5*5) = (20*20) Twill design

3 up & 2 down

		X	X	X
	X	X	X	
X	X	X		
X	X			X
X			X	X

		X	X	X			X	X	X			X	X	X			X	X	X
	X	X	X			X	X	X			X	X	X			X	X	X	
X	X	X			X	X	X			X	X	X			X	X	X		
X	X			X	X	X			X	X	X			X	X	X			X
X			X	X	X			X	X	X			X	X	X			X	X
		X	X	X			X	X	X			X	X	X			X	X	X
	X	X	X			X	X	X			X	X	X			X	X	X	
X	X	X			X	X	X			X	X	X			X	X	X		
X			X	X	X			X	X	X			X	X	X			X	X
		X	X	X			X	X	X			X	X	X			X	X	X
	X	X	X			X	X	X			X	X	X			X	X	X	
X	X	X			X	X	X			X	X	X			X	X	X		
X	X			X	X	X			X	X	X			X	X	X			X
X			X	X	X			X	X	X			X	X	X			X	X